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## 7. Level 2 Repair

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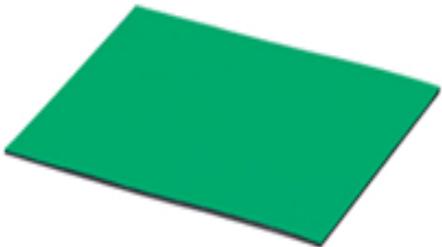
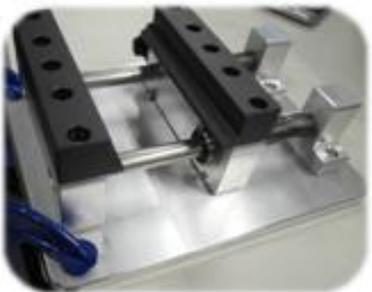
### 7-1. Components on the Rear Case



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## 7. Level 2 Repair

### 7-2. Pre-requisite

	
<b>Tweezers / Disass'y Stick / Screw Driver</b>	<b>Anti-static Gloves</b>
	
<b>Anti-static Mat</b>	<b>Hot Plate</b>
	
<b>A OCTA Disassembly Holder</b>	<b>OCTA Disassembly Upper</b>
	
<b>Ethyl Alcohol</b>	<b>Cotton Swab</b>

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### 7-3. Parts which must be changed after repair

BOM Description & part code	Image	Remarks
<p>Fingerprint Tape [GH02-16815A]</p>		<p>Whenever re-assemble Fingerprint. Remove old tape and use new tape</p>

## 7. Level 2 Repair

### 7-4. Disassembly

1

Disassemble Rear Cover from Front Assy



2

- 1) Attach Camera Protective vinyl on Camera
- 2) Disattach Fringer Print Sensor Connector.
- 3) Remove 13point Screw
- 4) Remove Sub ANT, Mid Rear.

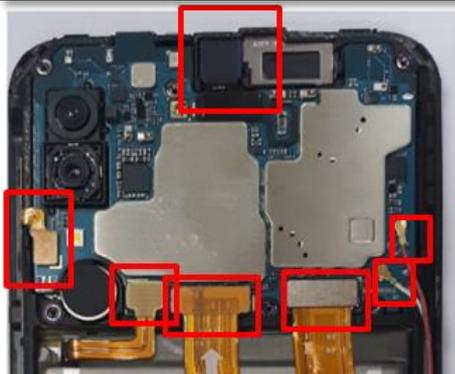


※ Caution  
Be care of scratch.

※ Caution  
Be care of scratch.  
Be care of Rear and Finger print damage.

3

- 1) Disassemble Connector  
(LCD FPCB, SUB PBA FPCB, Battery FPCB,  
Side KEY FPCB)
- 2) Disassemble Coaxial Cable
- 3) Remove Front Camera



※ Caution  
Be care of scratch.

4

Remove PBA from Front Assy

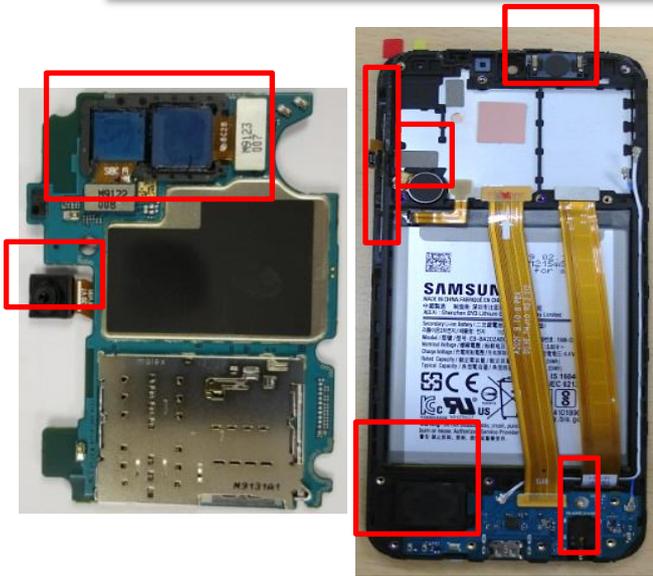


※ Caution  
Be care of PBA damage.

## 7. Level 2 Repair

5

Check Material status. (Speaker, Motor, RCV, Earjack, Rear Camera, Front Camera, Side key)



※ Caution

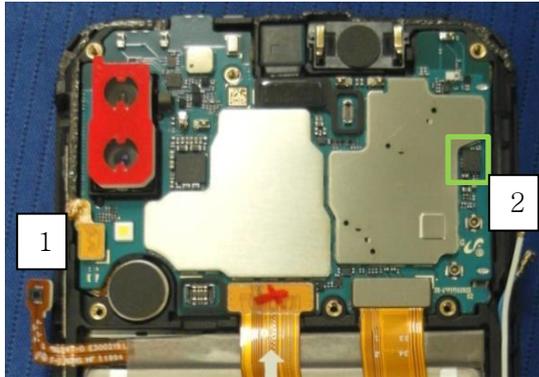
Be careful not to damage the PBA.

## 7. Level 2 Repair

### 7-5. Assembly

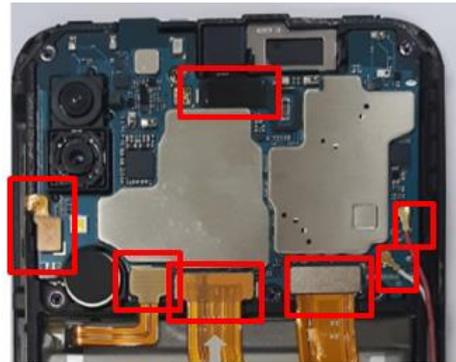
1

Assemble PBA to Front  
Sequence 1→2



2

1) Assemble Connector (Side key, Battery, Front cam, Sub FPCB, LCD FPCB)  
2) Assemble 2ea Coaxial cable

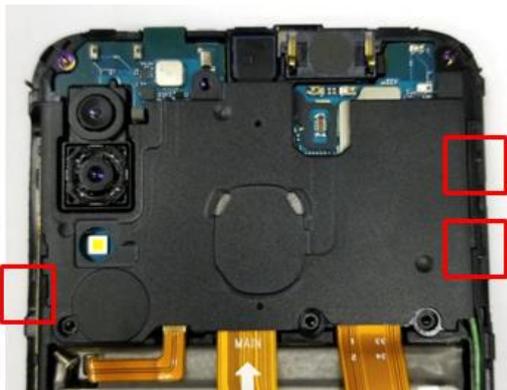


※ **Caution**  
Do not push the sensor in green box.

※ **Caution**  
Be care of PBA & Connector damage.

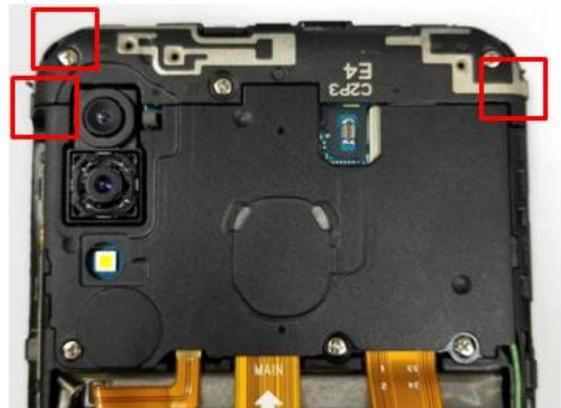
3

Assemble Mid Rear



4

Assemble Sub Ant



※ **Caution**  
Check 3 hook point.

※ **Caution**  
Check 3 hook point.

## 7. Level 2 Repair

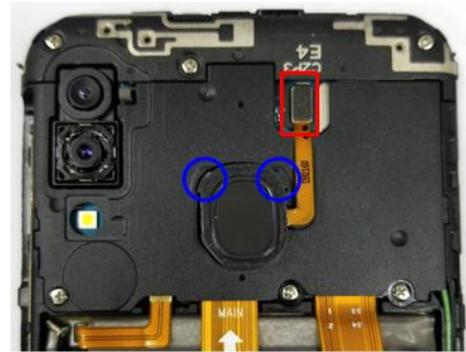
5

Assemble 6 point screw  
- Torque Value : 1.15Kgf · cm  
- Size : 1.4 \* 3 (6001-003226, silver)



6

1) Assemble Finger print sensor  
2) Assemble Connector



※ Caution

Check for each connector connection.

※ Caution

Check 2 hook point.

7

Assemble Rear Cover with Front Assy  
Sequence 1→2→3→4



※ Caution

Be care of Scratch.



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