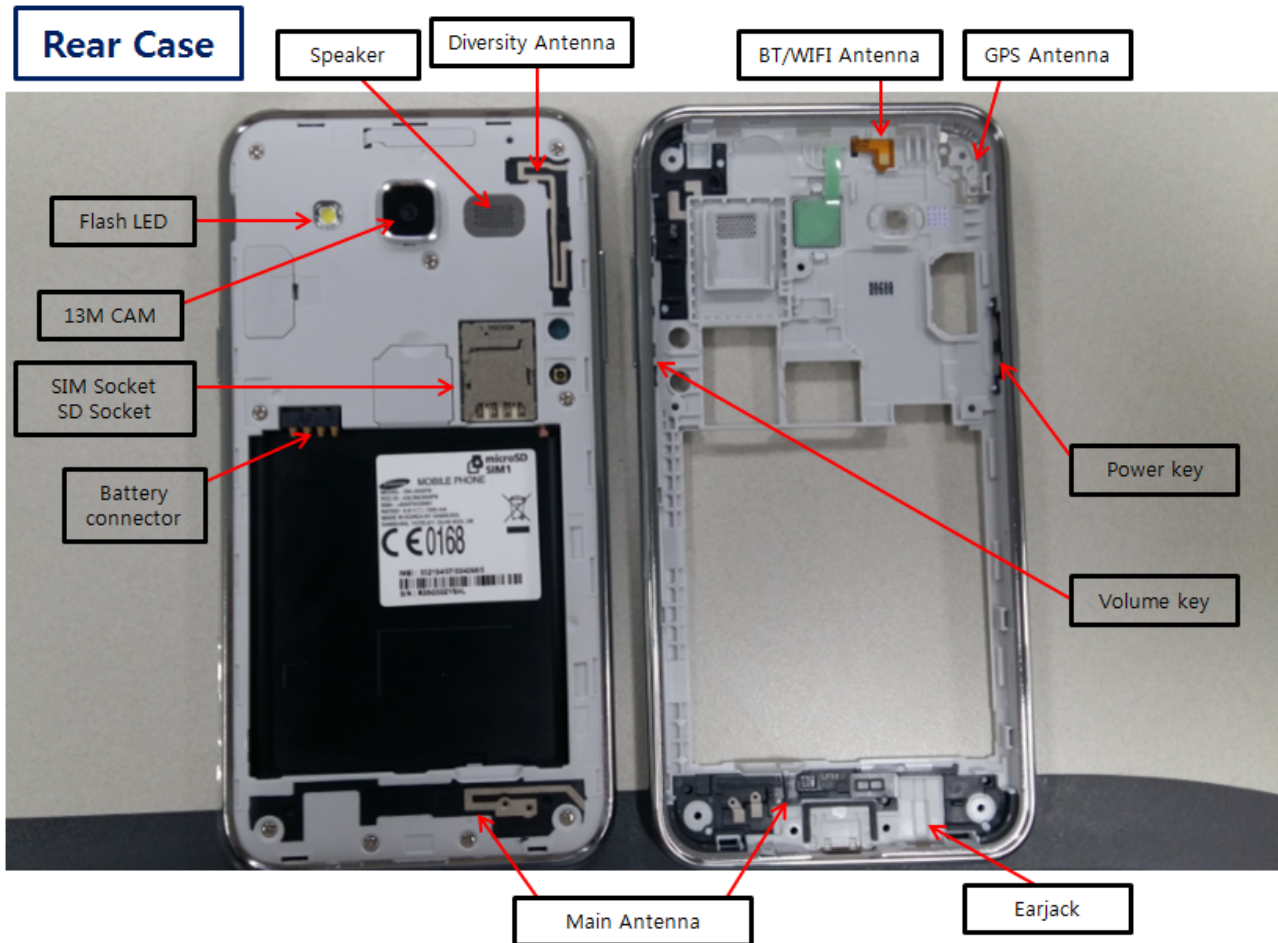


7. Level 2 Repair

7-1. Components on the Rear Case



7-2. Pre-requisite

	
Tweezers / Disass'y Stick / Screw Driver / Dissolution jig.	Anti-static Gloves
	
OCTA Disassembly Holder	Anti-static Mat
	
Acryl Jig Rework Form	Glass Absorbers (2ea)
	
Tape Rework Form	Mobile Dryer


7-3. Parts which must be changed after repair

<p>Assy_OCTA_Tape [GH81-13024A]</p>	
<p>Assy_OCTA_CU_SHEET [GH81-13050A]</p>	
<p>Touch Key TOP TAPE [GH81-13060A]</p>	

7-4. Disassembly

1


1) Put the device in the chamber for 5~10 minutes under 70~80°C.
2) Detech the OCTA with Disass'y JIG.



*** Caution**
1) Be Careful not to Damage of PBA
2) It uses the Dissolution jig.

2


1) Disassemble the LCD connector



*** Caution**

3

1) Unscrew red point



*** Caution**
1) Be care of scratch.

4

1) Detach the 11 point hooks in order.
2) Disassemble the bracket.



*** Pull down the bracket.**

*** Caution**
1) Be Careful not to Damage of PBA
(Must remove the 6th hook.)

5

1) Disassemble the PBA Assy.



※ Caution

1) Be careful not to damage.

7-5. assembly

<p>1 1) Attach Bracket Assy</p> 	<p>2 1) Attach the Bracket Assy</p> 
<p>* Caution 1) Be care of tilting.</p>	
<p>3 1) Assemble PBA to the Bracket</p> 	<p>4 1) Assemble Rear</p> 
<p>* Caution 1) Be careful not to Damage. 2) Be careful not to Damage SPK FPCB</p>	

5 | 1) Assemble Rear Assy & PBA Assy

6 | 1) Assemble Rear Assy & PBA Assy (2)

※ Caution

※ Caution
1) Be careful not to Damage.

7 | 1) Screw 9 powints in order.

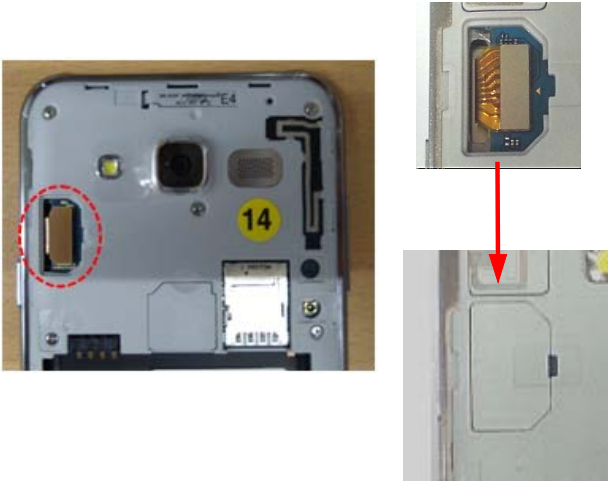
8 | 1) Assemble OCTA and Rear Assy

※ Caution
Torque : 1.1 Kgf/cm²
Screw : 1.4 * 3.5 (6001-003227)

※ Caution
1) Must Check Home key assembled.

9

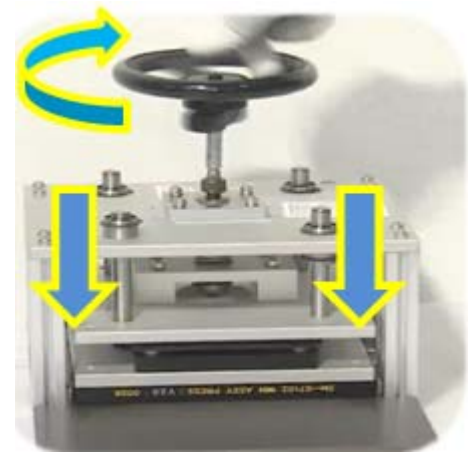
- 1) Assemble the LCD Conn..
- 2) Assemble the LCD Conn. cap.



※ Caution

10

- 1) Press the set using pressure JIG.



※ Caution
- Press time : 14.7 sec