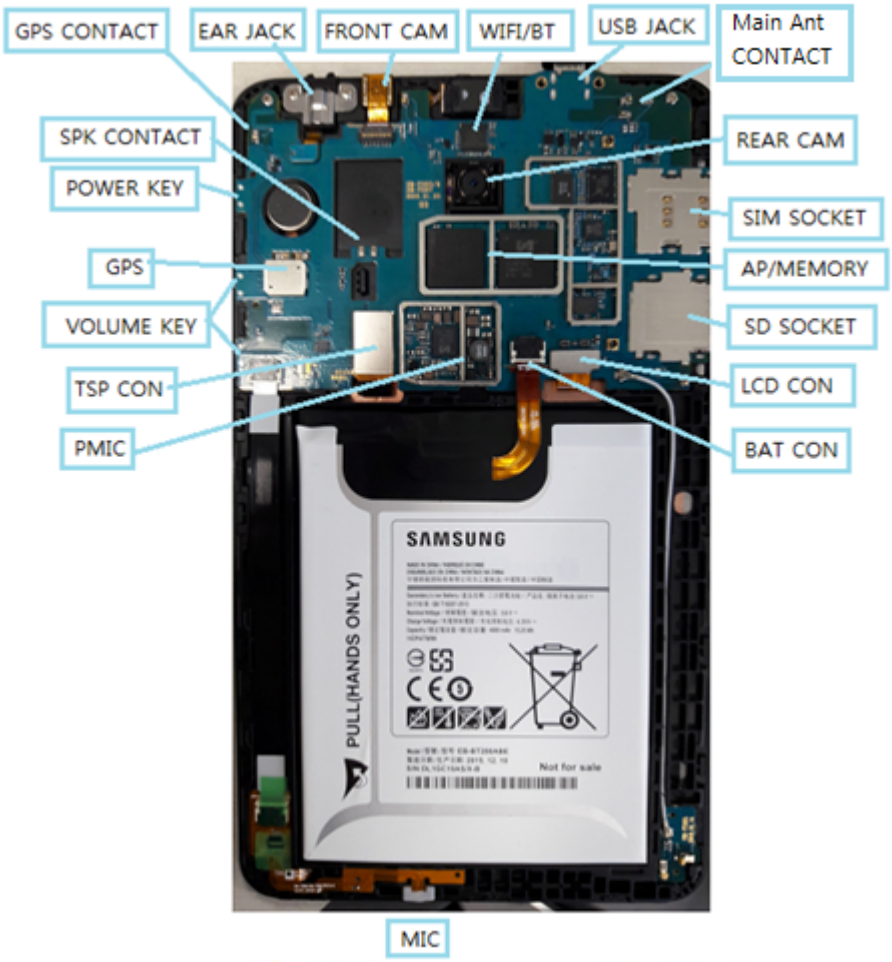
7-1. Components on the Rear Case

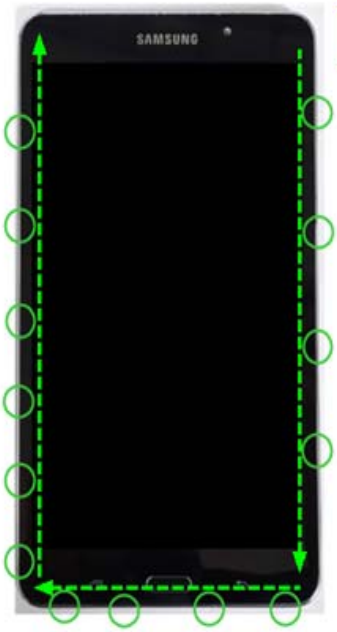


7-2. Pre-requisite

	
Tweezers / Disass'y Stick / Screw Driver	**Anti-static Gloves**
	
Anti-static Mat	

7-2. Disassembly

1	Disjoint Hook at REAR // Disassemble REAR



START

※ Caution
1) Be careful not make scratch and molding damage!
※ Caution
2) Use band point of disassembly jig

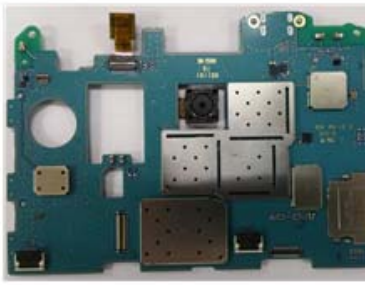
2 Disamsemble Screw

※ Caution
1) Disassemble SCREW (6 Points)
2) Be careful not to scratch FPCB

3 Disassemble FPCB

※ Caution
1) Detach FPCB connector (6 point)
2) Be careful not to scratch FPCB

4 Disamsemble PBA

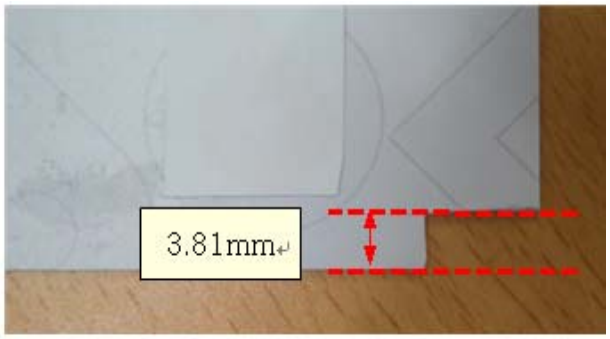


※ Caution
1) Be care of PBA damage.

5 Disamsemble BATTERY

1) Pull marked point.
2) DISASSEMBLE BATTERY.
Battery demolition be used only hand.
The disable tweezers, Driver, JIG

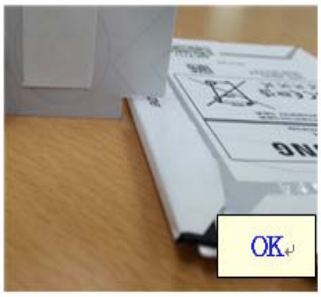
6 Check Battery flatness



※ Caution

1) Prepare the ruler or the card which can check 3.81mm thickness.
2) Place the Battery on the flat surface like the picture (※Printed image should be top)

6-1 Check Battery flatness



※ Caution

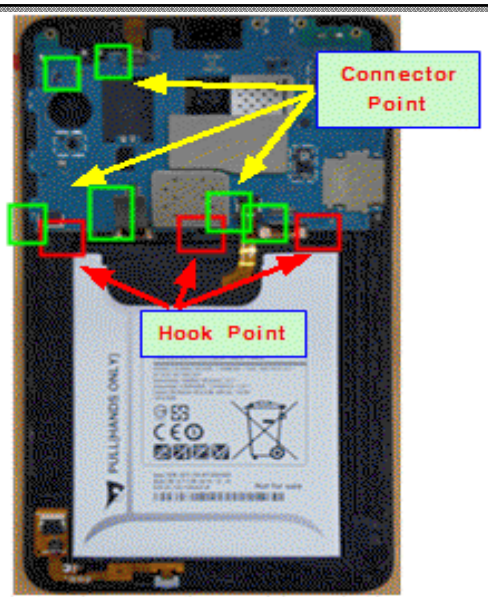
1) Check the battery flatness using the ruler or the card
2) In case of NG, battery should be replaced with new one.

7-4. Assembly

1 Assemble BATTERY

1) Assemble BATTERY in Front Ass'y

2 Assemble PBA and connector

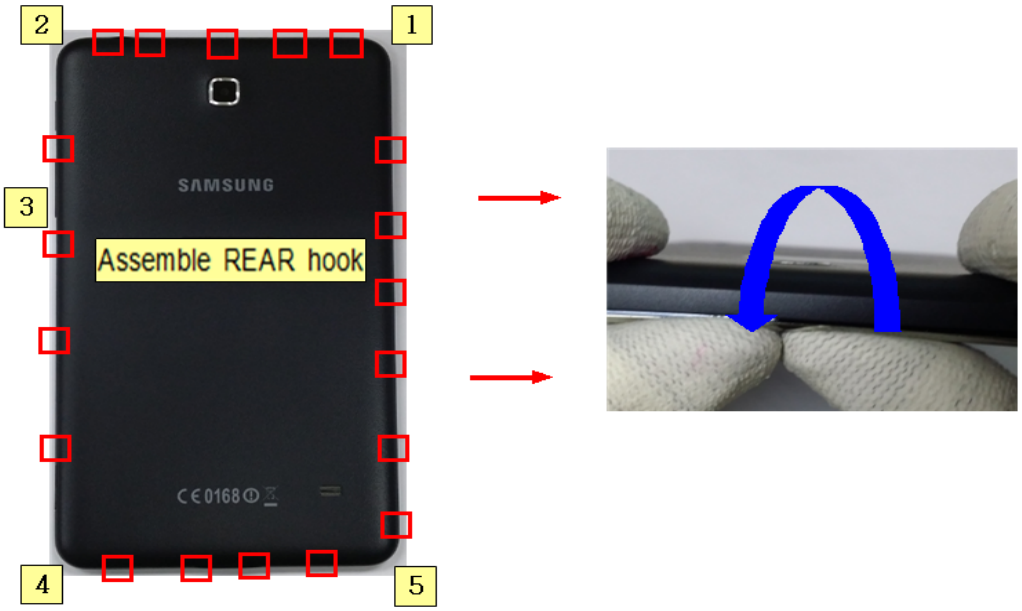


1) Assemble PBA and connector
2) Attach FPCB connector (6 point)
3) Be careful not to scratch FPCB

3 Assemble Screw 6 point

1) Drive Screws (6 Points)
torque 1.4 ± 0.1 Kgf/㎠ , size: 1.6 x 3.5

4 Assemble LCD on the Rear Assy



1)Assemble REAR hook